

Basic G Codes Turning

G00	Move at Rapid speed
G01	Feed in a Straight Line
G02	Clockwise Arc
G03	Counter Clockwise Arc
G04	Time Dwell
G28	Return Axis to Home
G41	Cutter Compensation Left
G42	Cutter Compensation Right
G40	Cancel Cutter Compensation
G50	Maximum Spindle Speed
G54	Work Offsets
G71	Stock Removal Cycle
G70	Finishing Cycle for Above
G76	Threading Cycle
G83	Peck Drilling Cycle
G96	Constant Surface Speed
G97	Speed in RPM