

Basic G Codes Milling

G00	Move at Rapid speed
G01	Feed in a Straight Line
G02	Clockwise Arc
G03	Counter Clockwise Arc
G04	Time Dwell
G28	Return Axis to Home
G41	Cutter Compensation Left
G42	Cutter Compensation Right
G40	Cancel Cutter Compensation
G43	Apply Tool Length Offset
G54 to G59	Work Offsets
G81	Drilling Cycle
G73	Peck Drilling
G83	Deep Hole Drilling Cycle
G84	Tapping Cycle
G80	Cancel All Canned Cycles
G90	Absolute Programming
G91	Incremental Programming